



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5043-1
Job Sheet 169745



Part No: D5043-1

Job Qty: 6 ea

Part Name: Fixed Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/10/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Hellswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/9/18	0.00	0.00	Start Up Machining-3		<i>mm 18/01/22</i>
100	Bandsaw	6 pcs		1/9/18	0.00	1.52	Bandsaw1		<i>mm 18/01/22</i>
110	CNC Vertical Machining	6 pcs		1/10/18	0.00	1.52	HAAS1-5		<i>mm 18/01/22</i>
120	QC	6 pcs		1/10/18	0.00	0.00	QC2 Machining-3		<i>mm 18/01/22</i>
130	QC	6 pcs		1/10/18	0.00	0.00	QC8 Machining-3		<i>mm 18/01/22</i>
140	Packaging	6 pcs		1/10/18	0.00	0.00	Packaging3-2		<i>STB 18-1-23</i>
150	QC21-SA	6 Ea		1/10/18	0.00	0.00	QC21		<i>AT 18-01-23</i>

Part Op 100 - CUT BLANK AT 2.00"

Descriptions: 110 - MACHINE AS PER DWG & FOLIO FB289 FOLIO REV: _____ DWG REV: _____ DEBURR

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRLNB0.750X1.000	1	100	0	0

Part Specifications

Specifications could not be found.

Plex 12/21/17 8:40 AM dart.poulin.mario

F129844
5554246



S034249



Fixed Hinge

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

PART NO: D5043-1
Original Serial #: S034249

Revision:

Operation:

Change No:

Start up Operation 01/22/18

Job No: 169745



Dart Hawkesbury
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D5043-1 Revision: Fixed Hinge														
150	QC21-SA	S034249	169745	6 Ea	0	S034249	ST134		Stock	1/22/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: MDELRLNB0.750X1.000 Revision: Delrin Bar														
100	Receive Ft	S034246	169745	0 ft	0	129844	Start Up Machining-3		Stock	1/22/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		6	0									

Plex 1/23/2018 11:21 AM Dart.Poulin.Mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					